

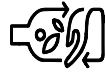


ENGINEERING EMOTIONS

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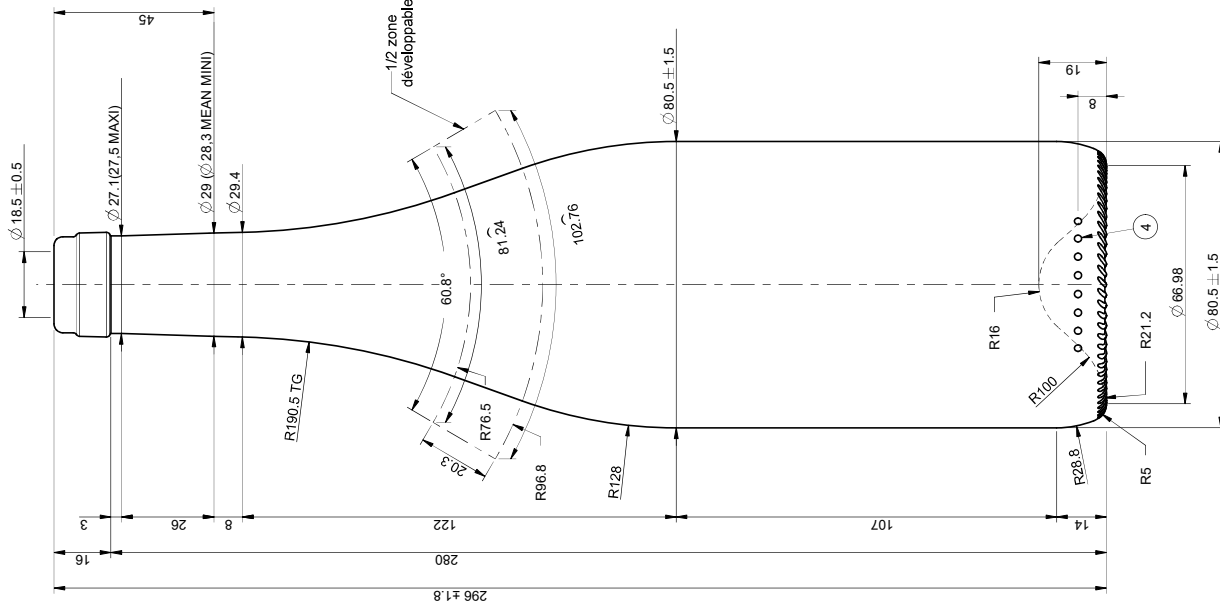
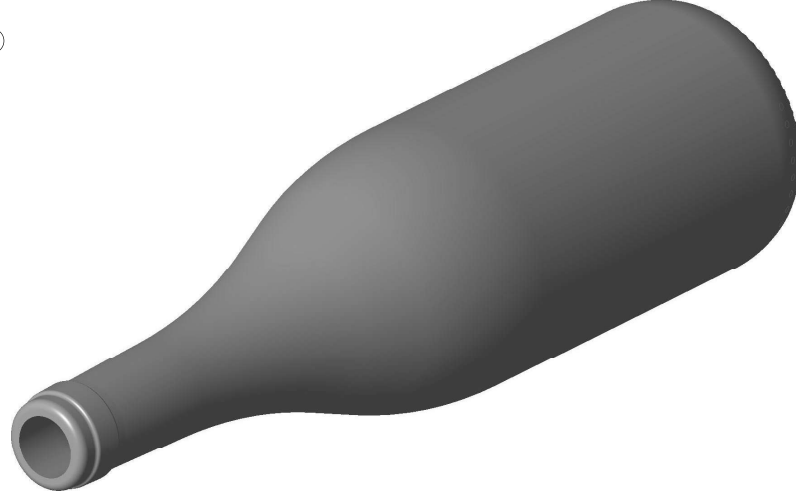
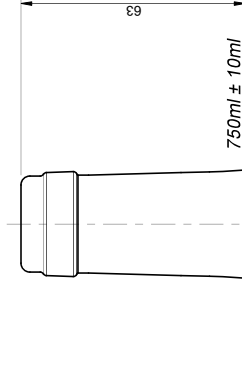
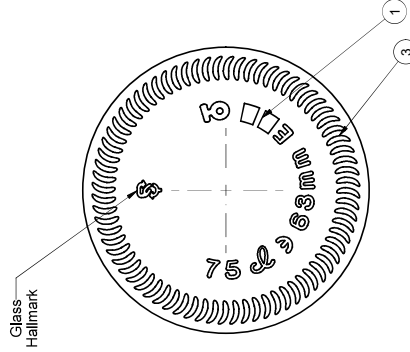
CONTAINER & MOULD ENGINEERING
EUROPE

NOTES:
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MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.
MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



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Hallmark www.glasshallmark.com



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTIONS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

No	DATE	REVISIONS	DESIGN/CHECK
5	09/12/22	ADDED LOGO HALLMARK IN THE PUSH UP	EBL
3	11/05/22	ADDED LOGO GLASS HALLMARK	EBL
2	31/05/18	MAJ VOLUME RAS BORD CHGT RAYON D'ACCROCHAGE	BCO
1	09/10/14	RAJOUT 1/2 ZONE DEVELOPPABLE EPAULE	EBL
	25/11/10	CREATION FROM VERSION 01	BCO

HEAT TREATMENT 50 °C maxi	CARBONATION 0 g CO2/l maxi
VERTICAL LOAD 150 daN maxi	THERMAL SHOCK 42 °C maxi
CATEGORY WINE	TLT ANGLE 18°
MAX. VERTICALITY TOLERANCE 3.3 mm	MEASURING CONTAINER YES
FINISH SAP NUMBER 3509	FINISH REF. CETTE GME 50.1 1994
MINIMUM THROUGH BORE 17.5 mm	MAX FILLING TUBE Ø 16 mm
CONTAINER OVERFLOW CAPACITY (BRIMFUL) 770ml APPROX.	
CONTAINER RATED CAPACITY (FILLPOINT) 750ml ± 10ml	
CONTAINER WEIGHT 410g APPROX.	
FINISH DESIGNATION FR_30_GME 50.1_H160_3509	
MAX GAS VOLUME g/L Co2	
PROCESS RETURNABLE NO	DESIGN REF. IPSO 4552

STANDARD
75 CL BG CARAC L+G 63 MM

DESIGNER	BCO	DATE	19/11/2010
CHECKED		DATE	
DRAWING NUMBER 100893	MOULD/SAP NUMBER 100893		